A. CLASSIFICATION OF SUBJECT MATTER

IPC7: B02C 13/08, D21B 1/10
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: B02C, D21B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

WPI, EPO-INTERNAL, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2448849 A (HAROLD H. WAGNER ET AL), 7 Sept 1948 (07.09.1948), See the whole document	1,3-6,8-10
A	•	2,7
A	US 3986676 A (GERHARD HUSMANN), 19 October 1976	1-10
	(19.10.1976), abstract 	
A	US 3643879 A (LESLIE PALYI), 22 February 1972 . (22.02.1972), abstract	1-10
	<u>.</u>	

	Further documents are listed in the continuation of Box	C.	X See patent family annex.			
* "A" "E" "L" "O"	means	"X"	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art			
	document published prior to the international filing date but later than the priority date claimed		document member of the same patent family			
Date of the actual completion of the international search			Date of mailing of the international search report			
29 December 2004		3.0 -12- 2004				
Name and mailing address of the ISA/		Authorized officer				
	edish Patent Office					
Box 5055, S-102 42 STOCKHOLM			Mats Raidla/Els			
Face	simile No. +46 8 666 02 86	Telephone No. +46 8 782 25 00				

INTERNATIONAL SEARCH REPORT

Information on patent family members

27/11/2004

International application No. PCT/FI 2004/000496

US	2448849	A	07/09/1948	NONE		
US	3986676	A	19/10/1976	BE DE DK DK FR GB JP NL NL SE SE DE	830957 A 2432603 A,B 139307 B,C 302775 A 2276948 A,B 1463280 A 51029767 A 165519 B,C 7507128 A 413740 B,C 7507200 A 2500973 A,B,C	03/11/1975 22/01/1976 29/01/1979 07/01/1976 30/01/1976 02/02/1977 13/03/1976 17/11/1980 08/01/1976 23/06/1980 07/01/1976 15/07/1976
US	3643879	A	22/02/1972	DE . GB	1936269 A 1261709 A	22/01/1970 26/01/1972